

PaintersChoice

PC-19

EUROPEAN CLEARCOAT

PC-19 European Clearcoat is a premium 3.5VOC high solids clearcoat that provides the highest gloss with exceptional clarity, and a depth of image that out performs other clears on the market today. This product performs excellent over all base coat systems. PC-19 European Clearcoat is a premium overall clearcoat that should be used when the best possible finish needs to be obtained.



Apply basecoat per manufacturers recommended instructions.

Mix 2 parts **PC-19 European Clearcoat** with 1 part **PC19XX activator**. **1 part PC870 reducer**. (optional)



For small jobs, such as doors and fenders, one tack coat of clear can be applied, followed by one full wet coat of clear with no flash time between coats. Tack coat must be applied evenly to achieve proper mil. thickness.



For maximum gloss appearance, apply one wet coat of clear. Allow a flash time of 10-15 minutes, followed with a second wet coat of clear.



Dust free in 10-15 minutes depending on weather conditions and activator used.

Tack free in 20-40 minutes depending on weather conditions and activator used.

Force dry after a 10 minute flash. Bake for 30-40 minutes at 140 °F

Sand PC-19 European Clearcoat after 14-16 hours air dry.



Buff PC-19 European Clearcoat after 14-16 hours air dry.

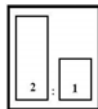


Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed clear in spray gun longer than 1.5 hours.

ACTIVATORS USED:

PC1960	FAST	60°F
PC1975	NORMAL	70°F
PC1985	SLOW	80°F
PC1995	EXTRA SLOW	90°F

**MIX 2 PARTS CLEAR
WITH 1 PART ACTIVATOR.**



Painters Choice Technologies PC-19 Rev. 2/10

Appearance:

Clear liquid

Flash point:

<0 °F TCC

Pot life:

1.5 hours at 75°F

Gloss:

92 Plus

Mix Ratio:

2:1

Weight Solids:

50% RTS

Coverage 1 mil.:

680 sq. ft.

Sprayability Viscosity:

18-20 sec. #2 Zahn

V.O.C.:

RTS 3.5 lbs./Gal mixed 2:1
with PC70A Activators.